



# PERRY JOHNSON LABORATORY ACCREDITATION, INC.

## *Certificate of Accreditation*

*Perry Johnson Laboratory Accreditation, Inc. has assessed the Laboratory of:*

### ***TSI Inspection, Inc.***

***13429 West Star Drive, Unit #6, Shelby Township, MI 48315***

*(Hereinafter called the Organization) and hereby declares that Organization is accredited  
in accordance with the recognized International Standard:*

### **ISO/IEC 17025:2017**

This accreditation demonstrates technical competence for a defined scope and  
the operation of a laboratory quality management system  
(as outlined by the joint ISO-ILAC-IAF Communiqué dated April 2017):

### ***Dimensional Inspection*** ***(As detailed in the supplement)***

Accreditation claims for such testing and/or calibration services shall only be made from addresses referenced within this certificate. This Accreditation is granted subject to the system rules governing the Accreditation referred to above, and the Organization hereby covenants with the Accreditation body's duty to observe and comply with the said rules.

For PJLA:

Tracy Szerszen  
President

Perry Johnson Laboratory  
Accreditation, Inc. (PJLA)  
755 W. Big Beaver, Suite 1325  
Troy, Michigan 48084

*Initial Accreditation Date:*

January 29, 2010

*Issue Date:*

January 11, 2022

*Expiration Date*

March 31, 2024

*Accreditation No.:*

66886

*Certificate No:*

L22-26

*The validity of this certificate is maintained through ongoing assessments based  
on a continuous accreditation cycle. The validity of this certificate should be  
confirmed through the PJLA website: [www.pjllabs.com](http://www.pjllabs.com)*



## Certificate of Accreditation: Supplement

### TSI Inspection

13429 West Star Drive, Unit #6, Shelby Township, MI 48315  
Contact Name: Scott Farr Phone: 586-739-5203

*Accreditation is granted to the facility to perform the following testing:*

FIELD OF TEST	ITEMS, MATERIALS OR PRODUCTS TESTED	SPECIFIC TESTS OR PROPERTIES MEASURED	SPECIFICATION, STANDARD METHOD OR TECHNIQUE USED	RANGE (WHERE APPROPRIATE) AND DETECTION LIMIT
Dimensional Inspection <sup>F</sup>	Manufactured Parts and Components, Tooling, Dies, Fixtures	1, 2, and 3 Dimensional Measurement	Dedicated Machine Control Software. ASME Y14.5 used for GDT interpretation.	X Axis = Up to 165 in X Axis = Up to 4 191 mm Y Axis = Up to 72 in Y Axis = Up to 1 828 mm Z Axis = Up to 50 in Z Axis = Up to 1 270 mm D.L. = 0.000 2 in (0.005 08 mm)
		1 Dimensional Measurement	TSI method adopted from Industry Standard method. ASME Y14.5 used for GDT interpretation.	0.000 1 in to 2.000 0 in (0.002 54 mm to 50.8 mm)

1. The presence of a superscript F means that the laboratory performs calibration of the indicated parameter at its fixed location. Example: Outside Micrometer<sup>F</sup> would mean that the laboratory performs this calibration at its fixed location.